



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3793-1

Job Sheet 200819



Part No: D3793-1

Job Qty: 16 pcs

Part Name: Wearplate Fwd



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/18/19

Job Tracking No:

Due Date: 10/4/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D3793 REV.B IPP Rev:A 08-05-13 new issue DD verified by:EC IPP Rev:B 08-05-23 revA as per dwg
DD verified by:EC IPP REV:C 18.11.09 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off						
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time							
100	Waterjet - Flow - 1	16 pcs		10/4/19	0.17	2.38	Waterjet - Flow		02/19/10/06						
110	QC 2	16 pcs		10/4/19	0.00	0.00	QC 2 - 1								
							QC 2 - 12								
							QC 2 - 14								
							QC 2 - 17								
							QC 2 - 19								
							QC 2 - 2								
							QC 2 - 20								
							QC 2 - 22								
							QC 2 - 23								
							QC 2 - 25								
							QC 2 - 32								
							QC 2 - 33								
							QC 2 - 35								
							QC 2 - 39								
							QC 2 - 4								
							QC 2 - 40								
							QC 2 - 44								
							QC 2 - 45								
							QC 2 - 48		02/19/10/06						
							QC 2 - 49								
							QC 2 - 50								
							QC 2 - 51								
														QC 2 - 52	
														QC 2 - 57	
							QC 2 - 62								
							QC 2 - 63								
							QC 2 - 8								
							QC 2 - 66								
							QC 2 - 64								
							Plex 9/18/19 9:33 AM Dart.lajeunesse.mar								

Plex 9/18/19 9:33 AM Dart.lajeunesse.marie

120 QC 8	16 pcs	10/4/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
130 Small Fab - Brake NC - B4B	16 pcs	10/4/19	0.25 0.76	Small Fab - Brake - 1 - B4B	DAS 30 9-89
				Small Fab - Brake - 2 - B4B	OCT 17 2019
				Small Fab - Brake - 3 - B4B	
140 QC 5	16 pcs	10/4/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
150 Spray Paint - 2 - B4B	16 pcs	10/4/19	0.00 1.60	Spray Paint - 1 - B4B	
				Spray Paint - 2 - B4B	
				Spray Paint - 3 - B4B	
				Spray Paint - 4 - B4B	

Plex 9/18/19 9:33 AM Dart.lajeunesse.marie

https://www.plexonline.com/3D538BEA-32DE-4764-9CA8-E136F587DBD6/Plexus_Control/Report_View_2.asp?URL=../Part/Job_Sheet.asp&Report... 3/4

180 QC 21 - SA	16 pcs	10/4/19	0.00 0.00	QC 21 - SA - 21	DAS	DEC 11 2019
				QC 21 - SA - 70	21	
				QC 21 - SA - 53	21	

Part Op **100** - 1-Cut as per Dwg D3793 Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: **110** - QC2- Inspect parts off machine FAI/FAIB)
120 - (QC8- Inspect parts - second check)
130 - (Form as per dwg) 1-Deburr if necessary 2-Form on Brake as per Dwg D3793 using Jigs 3-Form Joggle on brake using Jig as per Dwg D3793
140 - (QC5- Inspect part completeness to step on W/O)
150 - APPLY TEXTURED COATING ON CONCAVE SURFACE AS PER DWG AND QSI
 BATCH: 5235921
160 - (QC3- Inspect Part Finish)
170 - (Identify as per dwg & Stock Location: FP002)
180 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	13.7600 sf (.86 ea)	100-Waterjet - Flow - 1	<u>S200296</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S20GA	14	124	0

Part Specifications
Specifications could not be found.

Plex 9/18/19 9:33 AM Dart.lajeunesse.marie

DART AEROSPACE LTD		Work Order: 280819
Description: Wearshoe		Part Number: D3793-1
Inspection Dwg: D3793	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.188	+0.005/-0.001	Ø.189	1		V.D.-02	
1.885	+/-0.010	1.895	1		Tape	
2.000	+/-0.010	2.001	1			
5.00	+/-0.030	5.00	1			
8.00	+/-0.030	8.00	1			
14.00	+/-0.030	14.00	1			
20.00	+/-0.030	20.00	1			
14.066	+/-0.010	14.066	1			
18.983	+/-0.010	18.983	1			
23.900	+/-0.010	23.900	1			
27.400	+/-0.010	27.400	1			
29.400	+/-0.010	29.400	1			
32.900	+/-0.010	32.900	1			
0.040	+/-0.010	.035	.035/1			
0.330	+/-0.010	.332	1			
0.300	+/-0.010	.302	1			

Measured by: <u>ae</u>	Audited by: <u>40</u>	Prototype Approval:	N/A
Date: 19/10/06	Date: OCT 07 2019	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.05.30	New Issue	KJ/DD	
B	19.01.22	Revision and dimension changes	MG <u>mf</u>	<u>11</u>

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S220111



Part: D3793-1

Job No: 200819

Serial No/Batch: S220111

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 19/08/19